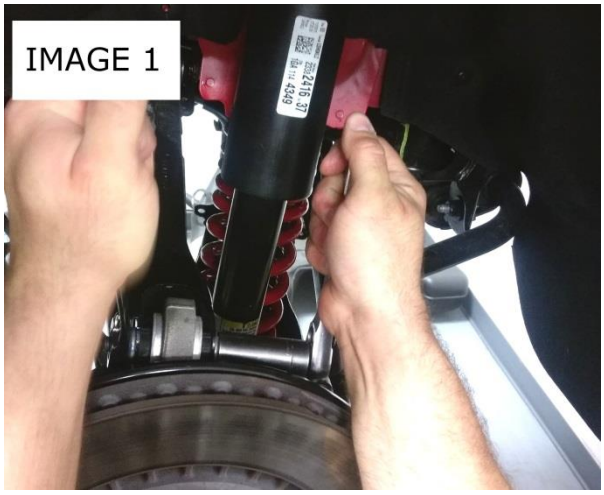
UTCA061 INSTALLATION INSTRUCTIONS

TOOLS REQUIRED:

- Hydraulic jack and jack stands
- Wrench – 18mm
- 3/8” Drive Ratchet, 18mm socket

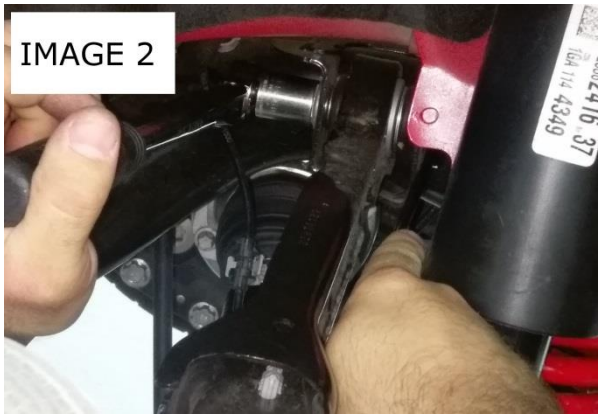


NOTE: General Motors Maintenance and Service Manual states that the factory hardware for both the Inner and Outer side of the Upper Control Arm should be replaced. These fasteners are listed as T.A.Y(Torque-Angle-Yield Fasteners) also known as single use or Torque-to-Yield fasteners.

Inner Bolt: GM Part #11610909 (52ftlbs + 105 degrees)

Outer Bolt: GM Part #11610908 (52ftlbs + 105 degrees)

Poly Nuts x 2: GM Part #11516078



Although GM recommends that you replace these fasteners, we have not replaced ours at any point during our design and testing process. ***Re-use these fasteners at your own risk.***

INSTALLATION:

1. Lift the rear of the vehicle and safely support with jack stands under the cradle. Remove wheel.
2. Using an 18mm wrench, socket, and ratchet remove the outer nut and bolt as shown in **IMAGE 1**.
3. Using the same tools, repeat the process for the inner nut and bolt as shown in **IMAGE 2**.
4. Install the BMR upper control arm, bushing end first. Re-install nut and bolt, leave finger tight.
5. Install outer bolt and nut.
6. Use the torque specs above if you have replaced your hardware, if not torque the outer and inner bolts to 70ftlbs as in **IMAGE 4.**
7. Using a grease gun, use 4-5 pumps to properly lubricate the poly bushing.
8. Re-install the wheel/tire and lower the vehicle.

This product is an aftermarket accessory and not designed by the vehicles manufacturer for use on this vehicle. As such, Buyer assumes all risk of any damage caused to the vehicle or person during installation or use of this product.

UTCA061 INSTALLATION INSTRUCTIONS

Attention: Polyurethane and Delrin bushings must be properly lubricated with a full synthetic grease only

A full synthetic grease must be used to lubricate the inner sleeve via the grease fitting, contact points such as the outside faces of the polyurethane bushing must also be greased. We recommend Green Grease/Super Lube full synthetic grease for best results.





Do not install bushings dry. Lack of proper lubrication may cause squeaking, binding, premature wear, reduced performance, or damage to the bushings and related components. Bushings should be inspected and re-greased as needed, especially in harsh driving conditions or high-use applications.

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